

# Work Order ID 97338

February-15-13 10:03:16 AM

**\*97338\***

Page 1

Item ID: D205-633-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Access-Step

Stop **\*NS2\***

Start Date: 2/15/13 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 3/01/13 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *13-02-15* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP205-633-011 CHG001

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*MLJ 13-3-7 (5)*

*4/3/12 (5)*

*5*

*1338*

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Item ID: D205-633-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Heli-Access-Step

Stop \*NS2\*

Start Date: 2/15/13 Start Qty: 5.00 \*5\*

Cust Item ID:

Required Date: 3/01/13 Req'd Qty: 5.00 \*5\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*

QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-633-011 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

5x 8/13/13 H

DAS 0000

MLJ 1303-14

MLJ 1303-14

# Picklist, Print

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Work Order ID: 97338

\*97338\*

Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step

Start Date: 2/15/13

Required Date: 3/01/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F02.07.11Reformat: Removed D3010 RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A		Purchased	No			110	Each	1,140.000	5				
<b>*AN4-14A*</b>													
Bolt													

SmP SX

Location	Loc Qty	Loc Code
FG	5	
122141	5	
ST357	13	
115374	1	
123352	12	
ST514	522	
124215	522	
ST517	600	
124221	600	

124215

AN4-5A

Purchased

No

110

Each

448.0000

10

**\*AN4-5A\***

Bolt

SmP SX

Location	Loc Qty	Loc Code
ST355	210	
120562	210	
ST514	238	
120562	238	

120562

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Work Order ID: 97338

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Parent Item: D205-633-011

**\*D205-633-011\***

Parent Item Name: Heli-Access-Step

Start Date: 2/15/13

Required Date: 3/01/13

Start Qty: 5.00

Required Qty: 5.00

AN4-6A Purchased No

110 Each

3.234.000

2 10

\*\*

**\*AN4-6A\***  
Bolt

Shp SX

## Location

## Loc Qty

## Loc Code

ST355

206

123355

206

ST514

3028

123355

3028

123300

AN4-7A Purchased No

110 Each

187.0000

2 10

\*\*

**\*AN4-7A\***  
Bolt

Shp SX

## Location

## Loc Qty

## Loc Code

ST355

187

123352

87

124215

100

123352

AN5-14A Purchased No

110 Each

46.0000

1 5

\*\*

**\*AN5-14A\***  
Bolt

Shp SX

## Location

## Loc Qty

## Loc Code

ST362

46

122416

46

122416

AN5-6A Purchased No

110 Each

25.0000

1 5

\*\*

**\*AN5-6A\***  
Bolt

Shp SX

## Location

## Loc Qty

## Loc Code

ST361

25

117688

5

122800

20

117688 20

AN960JD416 NAS1149D0463J Purchased No

110 Each

0.0000

15 75

\*\*

**\*AN960JD416\***  
Washer

Shp SX

117688 20

122800 30

11/24/18 13/3/7

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Work Order ID: 97338

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Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step

Start Date: 2/15/13

Required Date: 3/01/13

Start Qty: 5.00

Required Qty: 5.00

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

2.0000

4

20

~~\*AN960JD516\*~~

Washer

\*\*

M122452 h

Sms SX

## Location

## Loc Qty

## Loc Code

ST504

2

1069059

2

D2021-101

Manufactured

No

110

Each

15.0000

1

5

~~\*D2021-101\*~~

Eyebolt

\*\*

Sms SX

## Location

## Loc Qty

## Loc Code

ST004

15

83921

15

D2022-101

Manufactured

No

110

Each

140.0000

2

10

~~\*D2022-101\*~~

Spacer

\*\*

Sms SX

## Location

## Loc Qty

## Loc Code

ST004

140

86892

66

90149

41

92861

33

D2022-103

Manufactured

No

110

Each

81.0000

2

10

~~\*D2022-103\*~~

Spacer

\*\*

Sms SX

## Location

## Loc Qty

## Loc Code

ST004

81

83996

25

85813

56

83996

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Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step

Start Date: 2/15/13

Required Date: 3/01/13

Start Qty: 5.00

Required Qty: 5.00

D2562-001

Manufactured No

110 Each

10.0000

\*D2562-001\*

Strut

SMP S

Location

Loc Qty

Loc Code

ST252

10

83917

8

84732

2

D2563-

Manufactured No

110 Each

0.0000

\*D2563\*

Step Weldment Assembly

D2565-101

Manufactured No

110 Each

13.0000

\*D2565-101\*

Strut

SMP S

Location

Loc Qty

Loc Code

ST252

13

88202

6

88757

7

D2565-103

Manufactured No

110 Each

16.0000

\*D2565-103\*

Strut

SMP S

Location

Loc Qty

Loc Code

ST252

16

84734

8

86383

8

D2565-105

Manufactured No

110 Each

13.0000

\*D2565-105\*

Strut

SMP S

Location

Loc Qty

Loc Code

ST252

13

86384

1

88756

12



5

Handwritten signature



Handwritten: 83917 (3X), 84732 2P



5

Handwritten: 92364

Handwritten signature



5

Handwritten signature



Handwritten: 88202



5

Handwritten signature



Handwritten: 84734



5

Handwritten: 2/13/13 (5)



Handwritten: 88756

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Work Order ID: 97338

**\*97338\***

Parent Item: D205-633-011

**\*D205-633-011\***

Parent Item Name: Heli-Access-Step

Start Date: 2/15/13

Required Date: 3/01/13

Start Qty: 5.00

Required Qty: 5.00

D2565-107

Manufactured No

110

Each

16.0000

**\*\***

5

**\*D2565-107\***

Strut

SMB SX

## Location

## Loc Qty

## Loc Code

ST252

16

84736

7

86385

9

84736

D2565-109

Manufactured No

110

Each

11.0000

**\*\***

5

**\*D2565-109\***

Strut

SMB SX

## Location

## Loc Qty

## Loc Code

ST252

11

84737

5

88431

6

84737

D2565-111

Manufactured No

110

Each

16.0000

**\*\***

5

**\*D2565-111\***

Strut

SMB SX

## Location

## Loc Qty

## Loc Code

ST252

16

85784

4

88449

6

92532

6

85784 4X  
88449 1X

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Work Order ID: 97338

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Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step

Start Date: 2/15/13

Required Date: 3/01/13

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

5.428.000

8  
\*\*

40

*[Handwritten signature]*

\*MS21042L4\*

Nut

*Sms 2*

## Location

## Loc Qty

## Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

221

121444

221

ST314

377

116548

12

119017

20

123248

329

123355

16

ST506

1500

123900

1500

ST518

3000

124231

3000

*M/23900*

MS21042L5

Purchased

No

110

Each

1,077.000

2  
\*\*

10

*C 13/3/7 (5)*

\*MS21042L5\*

Nut

*Sms 5*

## Location

## Loc Qty

## Loc Code

ST314

377

108827

4

116548

43

119109

20

121652

12

122452

286

2937

12

ST506

700

123900

700

*122452*

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## 5.0 PARTS LISTS

Smp

## 5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
1	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	4	4	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B

Date: 07.08.21